

Work Order ID 58276

May 6, 2010 11:43:48 AM



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Item ID: DSI 9302-011

Accept



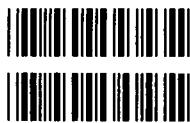
Setup



Revision ID:

Item Name: Strut Modification

Start



Start Date: 5/03/10

Start Qty: 2.00



Cust Item ID:

Required Date: 5/13/10

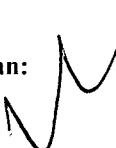
Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:



Date:

Tooling:

Date:

Run



QC:



Date:

SPC (Y/N):

Date:

Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

Pick kit

10-5-6 SP 2K

DSI 9302

Rev A

0.00

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

Photocopy bluefile and create labels as per PPP DSI 9302-011CHG001

8/10/06

for BG 10/05/06 Pt 2

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

8/10/06

8/2

120



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP DSI 9302-011

0.00

0.00

NEVE

DAAPR

10/05/06 (2)

W/O: 58276		Perm. Chan.	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
10/05/06	# 100 S	Parts missing on w/o ADD parts to kit Any-LA m + <u>16067</u> ^{atn +1 per kit} MS21042L5 m + M114416 ^{atn +1 per kit + 2x}	6P	10-5-06			S 10/05/06	
	8n	up Date w/o + Bm , ADD Pick Kit to IPP ADD copy of new update Bm As Ref.	M	10.05.12			S 10/05/06	

Part No: DS19302-011 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58276



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Item ID: DSI 9302-011

Accept



Setup Start



Revision ID:

Item Name: Strut Modification

Stop



Start Date: 5/03/10 Start Qty: 2.00



Cust Item ID:

Required Date: 5/13/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInspec.
Stamp

Memo

0.00

10/05/12 AF
MF 10-5-11

Picklist Print

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Work Order ID: 58276



Parent Item: DSI 9302-011



Parent Item Name: Strut Modification

Start Date: 5/03/10

Required Date: 5/13/10

Comments: IPP A 05.03.30 New issue: KJ/JLM

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN44-7A		Purchased		No		110	Each	35.0000	1	10-5-6	SL	



Eyebolt

Location

Location	Loc Qty	Loc Code
ST362	35	
108638	9	
110155	6	
111177	8	
112454	10	
11614	1	
17614	1	

next to pas

Purchased	No	110	Each	0.0000	1
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AN960JD516

Washer

D2562-011

Manufactured	No	110	Each	9.0000	1
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Strut

Location

ST264	9	
53605	5	
57707	4	

2
M118706 10-5-0d
B23394 10-5-6 SL

20

Picklist Print

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Work Order ID: 58276



Parent Item: DSI 9302-011



Parent Item Name: Strut Modification

Start Date: 5/03/10

Required Date: 5/13/10

Comments: IPP A 05.03.30 (New issue -KJ/JLM)

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L5..		Purchased	No			110	Each	691.0000		1		

Nut



Location	Loc Qty	Loc Code
ST300	691	
113523	26	
113537	3	
114108	160	
114437	100	
114449	400	
16822	2	

105-62 27

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9302	REV. A SHEET 1 OF 1
DATE 05.05.16		TITLE STRUT MODIFICATION KIT	SCALE NTS
A 05.05.16		NEW ISSUE	

DART SERVICE INSTRUCTION

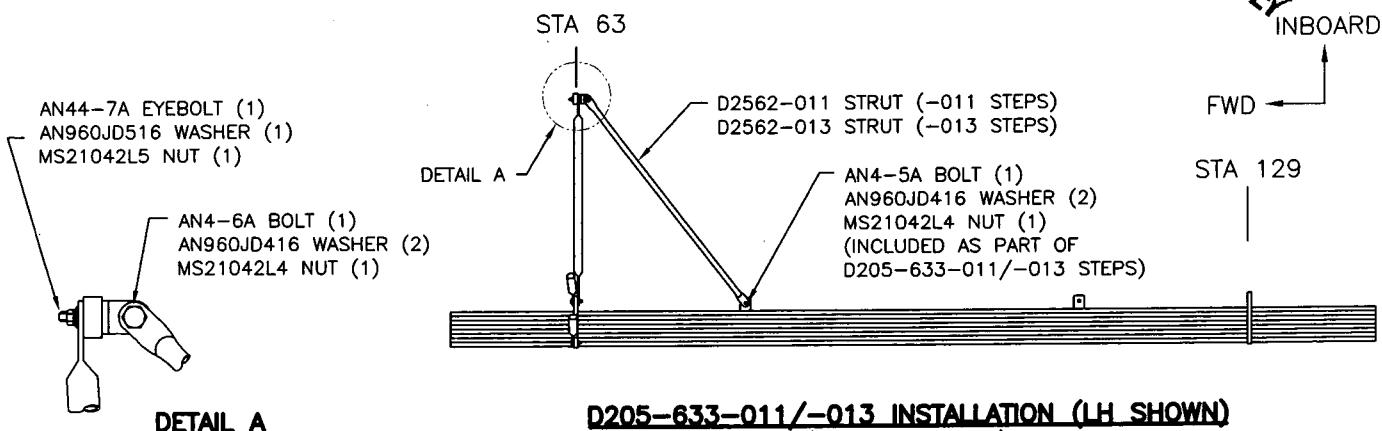
TO AMEND INSTALLATION INSTRUCTIONS IIN-D205-633 REV. A

REF. CANADIAN STC: SH96-57

REF. FAA STC: SR00592NY, SR00593NY, SR00594NY

TO MAKE DART D205-633-011/-013 STEPS AT CHG001 COMPATIBLE WITH EQUIPMENT THAT INTERFERES WITH THE INSTALLATION OF THE D2562-001 STRUT (-011 STEPS) OR THE D2562-003 STRUT (-013 STEPS) AT STA 129, IT IS ACCEPTABLE TO INSTALL THE D2562-011 STRUT (-011 STEPS) OR D2562-013 STRUT (-013 STEPS) INSTEAD AS SHOWN BELOW:

REFERENCE ONLY

**D205-633-011/-013 INSTALLATION (LH SHOWN)**

(VIEW LOOKING DOWN)

FOR D205-633-013 CHG 002 OR LATER, REMOVE (1) D2562-003 STRUT, (1) AN5-6A BOLT, (1) AN4-5A BOLT AND (1) AN960JD516 WASHER AND ADD (1) D2562-013 STRUT, (1) AN44-7A EYEBOLT AND (1) AN4-6A BOLT, SO THAT THE STEP CAN BE INSTALLED AS SHOWN ABOVE.

PARTS LIST

QTY -011	QTY -013	Part Number	Description
X		DSI 9302-011	STRUT MODIFICATION KIT, -011 STEPS
	X	DSI 9302-013	STRUT MODIFICATION KIT, -013 STEPS
1		D2562-011	STRUT
1		D2562-013	STRUT
1	1	AN4-6A	BOLT
1	1	AN44-7A	EYEBOLT
2	2	AN960JD416	WASHER
1	1	AN960JD516	WASHER
1	1	MS21042L4	NUT
1	1	MS21042L5	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
By: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 05.05.16
CERT. NO.: SH96-57
ISSUE NO.: #5